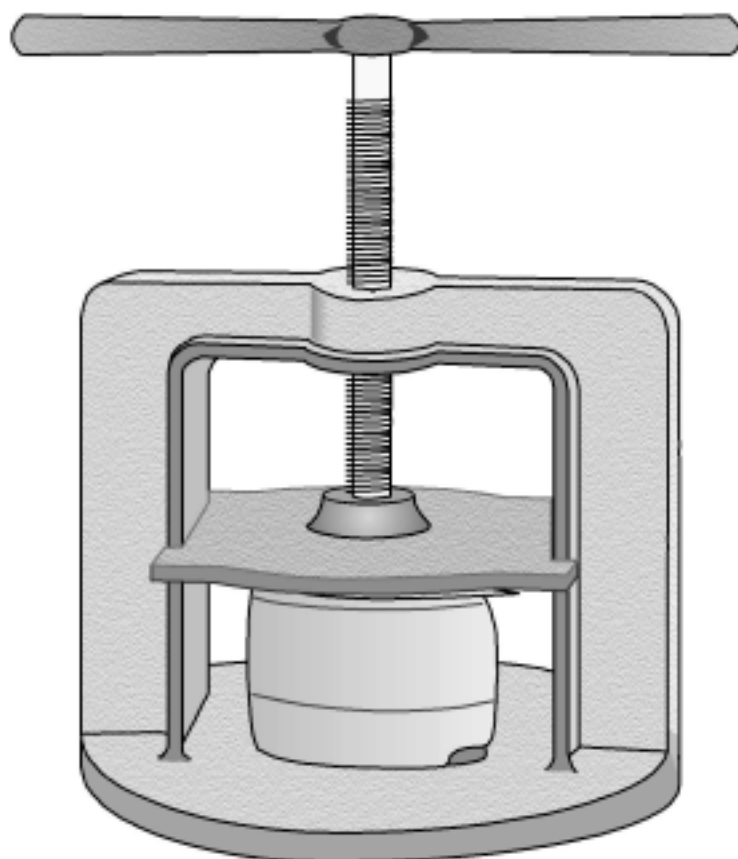


HANDLER



#38 & #38B BIG BOY PRESS DENTURE FLASK PRESS

**IMPORTANT INSTRUCTIONS
DO NOT DISCARD**



017-0098

HANDLER 
MANUFACTURING CO., INC.

OVER EIGHTY YEARS OF QUALITY MANUFACTURING AND SERVICE...

612 NORTH AVENUE EAST, WESTFIELD, N.J. 07090

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HANDLER

MANUFACTURING COMPANY, INC.

Thank you for purchasing a Handler Big Boy Denture Flask Press.

The Big Boy was manufactured and inspected prior to shipping. It was found to be in perfect, new working order. Please examine the press when removing it from the carton. Should damage have occurred in transit, notify the freight forwarder immediately. Failure to notify the freight forwarder, immediately, of damage which occurred in transit may result in loss of your right to claim and damage recovery .

The Big Boy Press was designed to provide manual pressing action to denture flasks. Metal to metal closure of the denture flask is all the pressure necessary to properly close a flask during the trial packing operation. Excessive pressure on the flask may cause open bites, strip the threads on the center screw of the Big Boy or breaking of the brass safety pin located in the upper internal section of the presses pressure plate. Stripping (elongation) of the threads of the center screw or safety pin breakage caused by excessive pressure will result in loss of the one year warranty for this press.

Assembly: Open the package containing the Big Boy and inspect the press. Should damage have occurred in shipment, follow the procedure listed above. Remove the handle from the package. Unscrew the 1/4 - 20 screw located on the press. Remove the screw and washer from the top of the center screw.

Place the elongated hole in the handle over and onto the milled slot in the top of the center screw. Secure it in place using the 1/4 - 20 slotted screw and washer previously removed. Your press is now ready for operation.

Turn the press handle counter-clockwise to raise the pressure plate. Raise the pressure plate high enough to allow the "packed" flask to be placed between the bottom platform of the press frame and the lower bottom of the pressure plate - see diagram on next page.

Place the flask into the pressing area and turn the handle clockwise. Once the pressure plate has made even contact with the cover of the flask, continue to turn the handle clockwise, with pressure, until the sides of the flask meet. This is metal to metal closure.

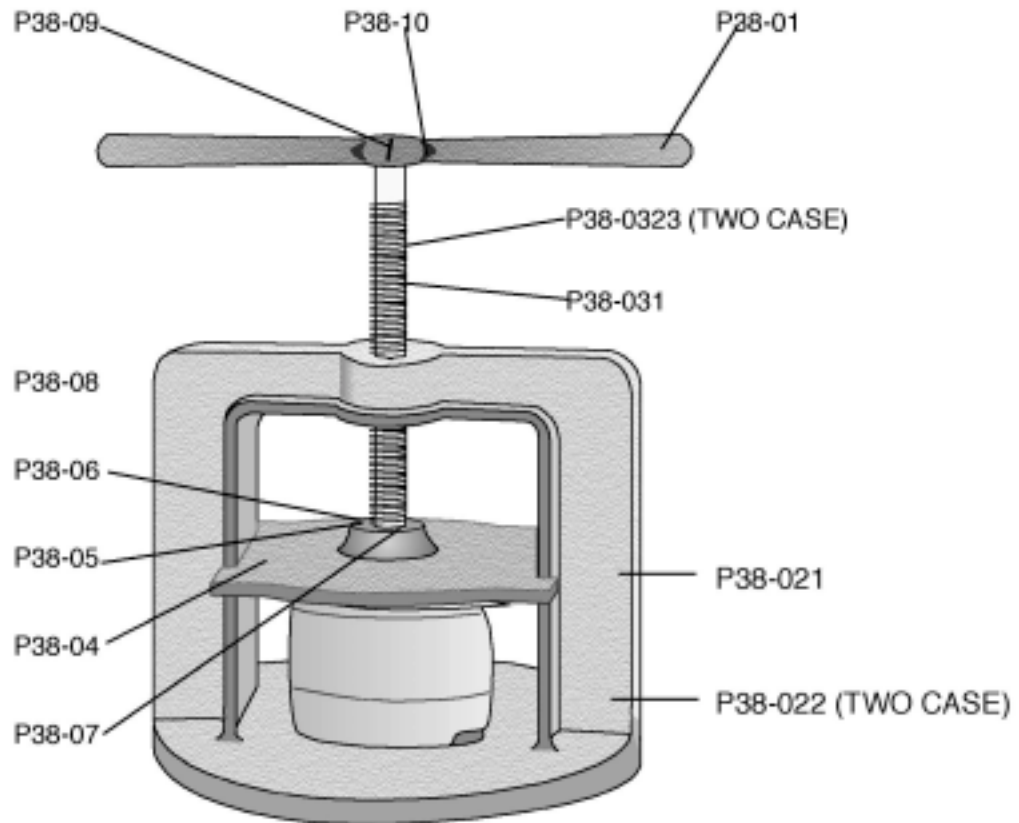
Excessive pressure may result in damage to the case and/or the flask, or press, open bites (in the denture), stretching of the threads of the center screw or breaking of the brass safety pin of the press.

Maintenance: The center screw of the press has been lubricated at our manufacturing facility. To keep the press in proper working order, we recommend a small amount of light grease be placed on the threads of the center screw and in the upper internal section of the pressure plate. This should be completed at least once every six months, more often under more frequent use.

Never submerge the press into water! Handler manufacturers clamps which may be mounted onto the bench top to hold the press in place when the pressing procedure is completed. To order these, request 38A clamps.

For additional information on Handler's full line of denture processing equipment, complete and return the form on the next page.

**PARTS LIST FOR
#38/38B BIG BOY**



PART	#DESCRIPTION	PART	#DESCRIPTION
P38-0	PRESS HANDLE	P38-06	LARGE WASHER FOR PRESSURE PLATE
P38-021	PRESS FRAME	P38-07	BRASS SAFETY PIN
P38-022	#38B (TWO CASE)	P38-08	SCREW FOR PRESSURE PLATE (SET OF 2)
P38-031	STEEL CENTER SCREW	P38-09	TOP HANDLE SCREW
P38-0323	#38B (TWO CASE)	P38-10	TOP SCREW WASHER
P38-04	PRESSURE PLATE		
P38-05	SMALL WASHER		

WARRANTY

This Handler product is warranted against defects in workmanship for a period of one year. Should a defect appear within the warranty period, the unit will be repaired to proper operating condition or replaced at no charge, except for the cost of necessary transportation at the option of Handler Manufacturing. Before returning the unit contact: Handler MFG. Co., Inc. PO Box #520 612 North Ave., East Westfield, New Jersey 07090